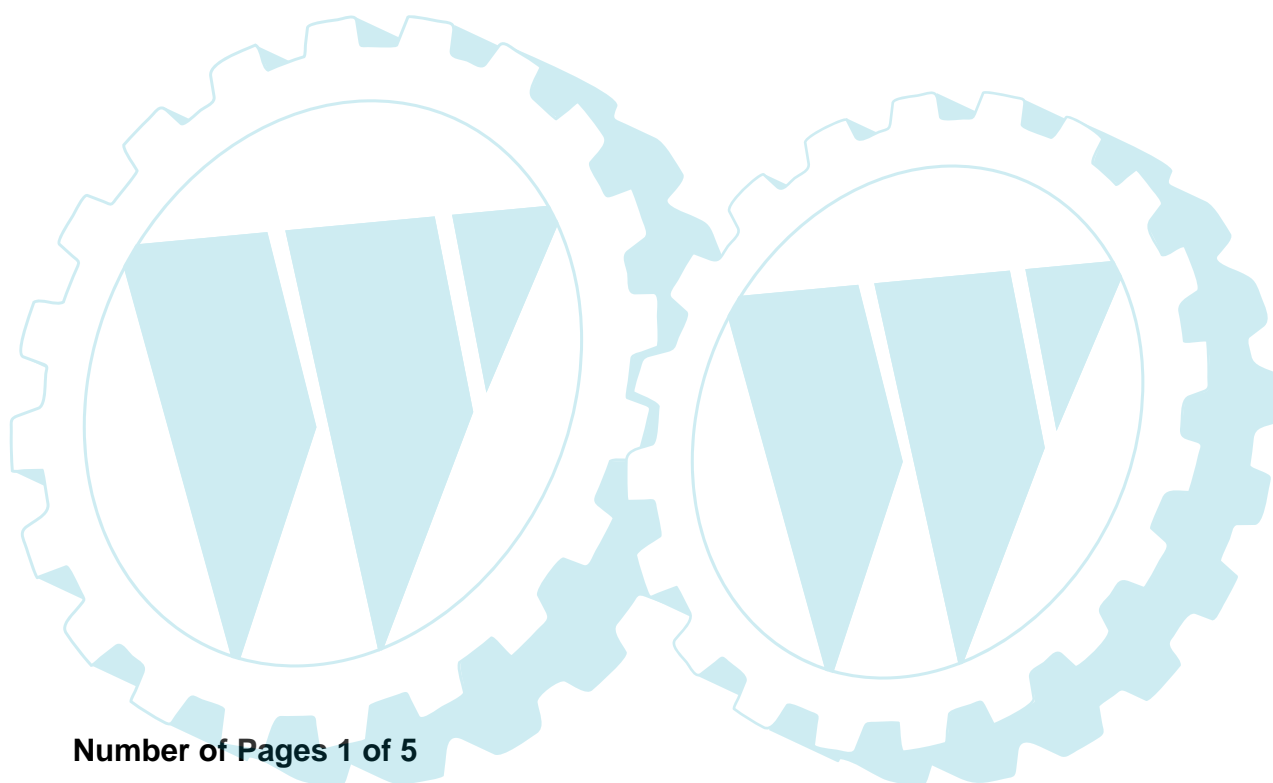




**ELECTROLUX OUTDOOR PRODUCTS**

<b>PNC</b>	<b>Type/Prefix/nd</b>	<b>Model</b>	<b>Brand</b>
953900517	02	QUATTRO 52 PM	McCULLOCH
953900520	02	B 522 M	PARTNER



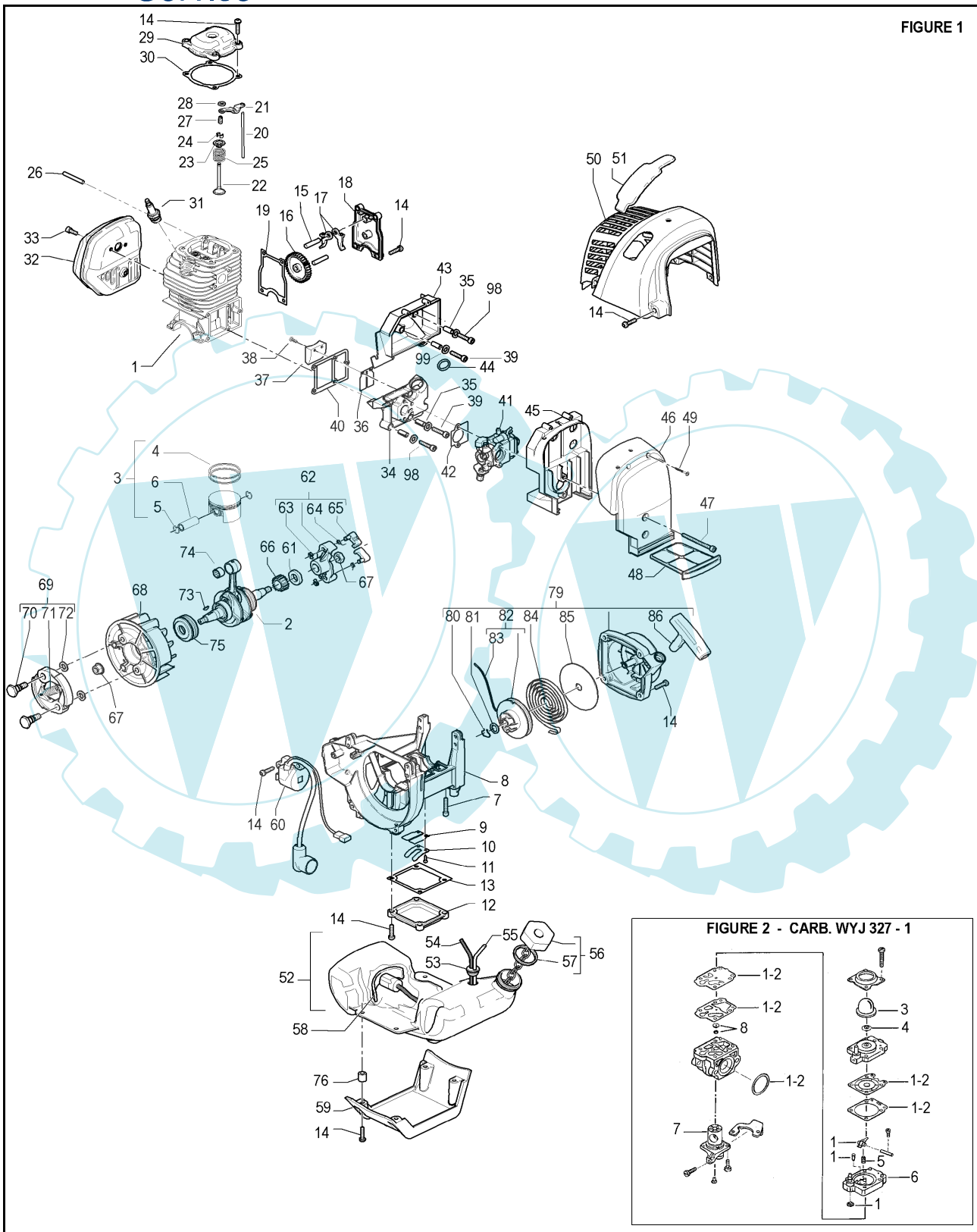
Number of Pages 1 of 5

<b>Factory:</b> IIQ - Valmadrera	<b>Product Group:</b> OP 93
<b>Publication Number:</b> EIPL2004_VP0404001	<b>Petrol Portable</b>
<b>Publication Date:</b> 05/04/04	<b>Sub Group</b> 9433

 **The Electrolux Group. The world's No.1 choice.**

## Service

FIGURE 1



 **The Electrolux Group. The world's No.1 choice.**

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>FIGURE 1</b>				
1	242247	538242247	1	cylinder
2	242249	538242249	1	crankshaft ass'y
3	249162	538249162	1	piston kit
4	227544	538227544	2	piston ring
5	229544	538229544	2	retaining ring
6	227344	538227344	1	piston pin
7	227565	538227565	5	screw M5x25
8	242175	538242175	1	crankcase
9	242215	538242215	1	blade
10	242216	538242216	1	plate
11	236531	538236531	2	screw M3x8
12	242177	538242177	1	engine cover
13	242231	538242231	1	gasket
14	240802	538240802	8	screw M5x20/washer
15	242427	538242427	2	pin
16	242178	538242178	1	gear
17	242179	538242179	2	valve rocker
18	242180	538242180	1	cover
19	242230	538242230	1	gasket
20	242181	538242181	2	rocker rod
21	242217	538242217	2	valve rocker
22	242207	538242207	2	valve
23	242429	538242429	2	cotter
24	242467	538242467	4	valve cotter
25	242219	538242219	2	spring
26	242428	538242428	1	pin
27	242256	538242256	2	screw
28	242508	538242508	2	nut
29	242182	538242182	1	valve cover
30	242232	538242232	1	engine cover gasket
31	92878	538092878	1	spark plug RDJ6J
32	242245	538242245	1	muffler ass'y
33	235802	538235802	3	screw M5x14
34	242183	538242183	1	boot intake lower
35	241705	538241705	4	bushing
36	242215	538242215	1	blade
37	242220	538242220	1	blade clamp
38	240618	538240618	2	screw 3x16
39	235803	538235803	5	screw 5x25
40	242229	538242229	1	gasket
<b>FIGURE 2</b>				
42	242647	538242647	1	gasket
43	242221	538242221	1	boot intake upper
44	242449	538242449	1	OR 3068
45	242184	538242184	1	air filter housing
46	242185	538242185	1	air filter cover
47	242450	538242450	1	screw M5x60
48	242186	538242186	1	air filter
49	240617	538240617	2	screw 3x25
50	242714	538242714	1	engine cover
51	242188	538242188	1	spark plug cover
52	242250	538242250	1	fuel tank ass'y
53	235675	538235675	1	fuel tank grommet
54	229809	538229809	1	fuel hose 245 mm
55	229743	538229743	1	fuel hose 150 mm
56	236564	538236564	1	fuel cap
57	236564	538236564	1	fuel cap gasket

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
58	240452	538240452	1	fuel pick up
59	242190	538242190	1	engine support
60	242444	538242444	1	ignition coil
61	242223	538242223	1	seal 15/24-7
62	242800	538242800	1	starter pawl ass'y
63	111088	538111088	2	snap ring
64	241782	538241782	2	spring
65	241781	538241781	2	pawl
66	242213	538242213	1	gear
67	235218	538235218	1	nut M8
68	242192	538242192	1	flywheel
69	248808	538248808	1	clutch ass'y
70	242369	538242369	2	clutch pin
71	241270	538241270	1	clutch spring
72	241076	538241076	2	washer
73	227631	538227631	1	key
74	227335	538227335	1	needle bearing
75	249161	538249161	2	bearing kit
76	242477	538242477	4	bushing
C 79	242807	538242807	1	starter ass'y
80	242789	538242789	1	seeger
B 81	227470	538227470	1	washer
82	249163	538249163	1	rope+pulley
B 83	227703	538227703	1	rope
B 84	227300	538227300	1	spring
85	227467	538227467	1	spring shield
86	240884	538240884	1	handle
98	242173	538242173	2	screw 5x30
99	235248	538235248	7	washer

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
<b>FIGURE 2</b>				
C -	242998	538242998	1	Carburettor WYJ 327 A
B 1	247955	538247955	1	repair kit K20 WYJ
A 2	247956	538247956	1	gasket kit K20 WYJ
C 3	225834	538225834	1	primer bulb
C 4	247957	538247957	1	176-64 valve
C 5	247958	538247958	1	spring
C 6	247962	538247962	1	body ass'y pulse
C 7	247961	538247961	1	valve
C 8	249276	538249276	1	jet 0,48

A=ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=ALTA ROTAZIONE

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE

A=GROBE NACHFRAGE  
B=MITTELMAESSIGE  
C=WENIGE NACHFRAGE

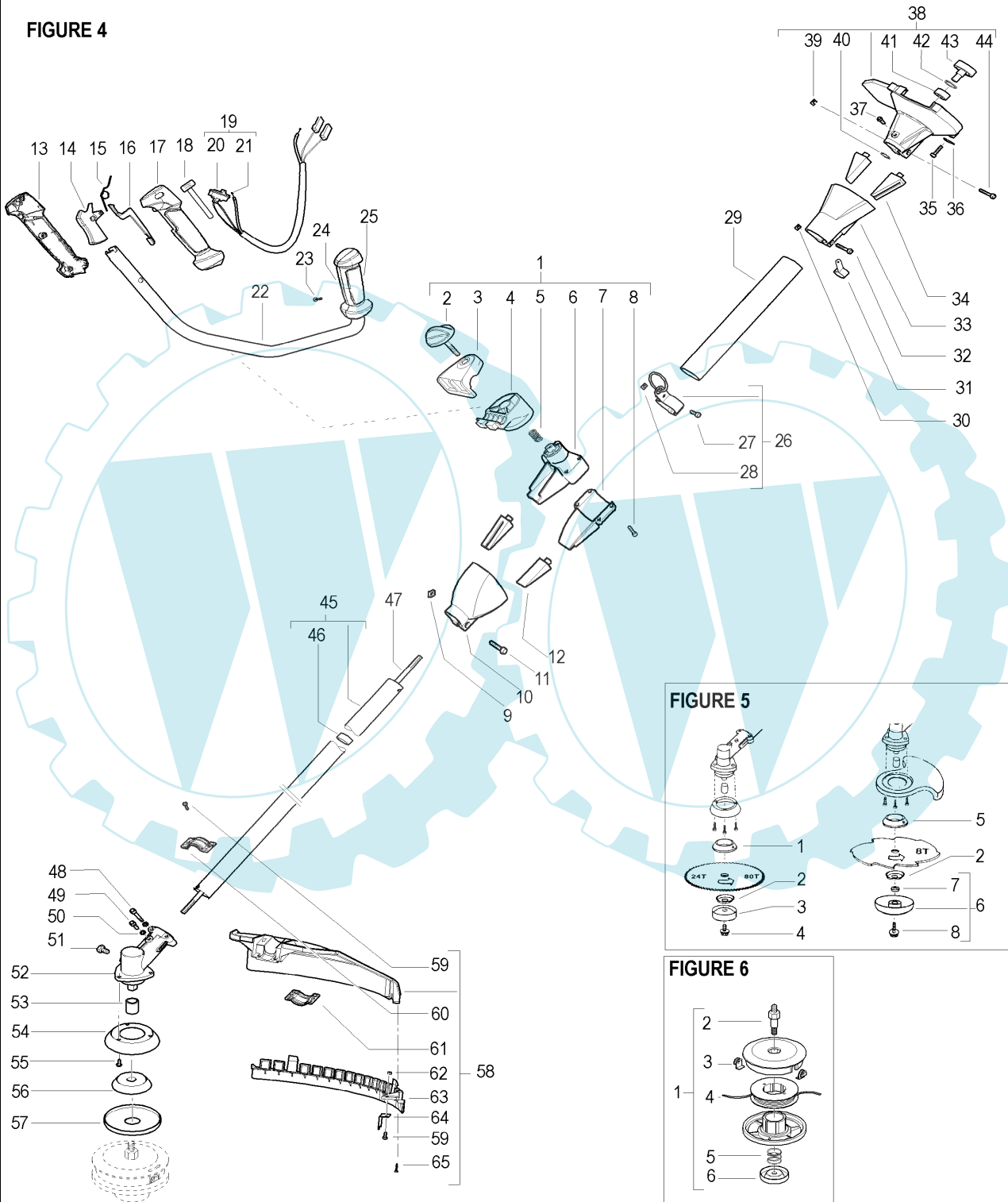
NUOVI CODICI

NEW P. NUMBERS

NOUVELLES REFERENCES

NEU CODEX

FIGURE 4



**The Electrolux Group. The world's No.1 choice.**

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
------	---------	---------	-----	-------------

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
------	---------	---------	-----	-------------

**FIGURE 4**

1	243066	538243066	1	clamp ass'y
2	• 242917	538242917	1	knob
3	• 242898	538242898	1	handle clamp (upper half)
4	• 242897	538242897	1	handle clamp (lower half)
5	• 242901	538242901	1	spring
6	• 243123	538243123	1	shaft clamp (upper half)
7	• 242199	538242199	1	shaft clamp (lower half)
8	• 235803	538235803	4	screw m5x25
9	236642	538236642	1	nut m6
10	242202	538242202	1	clamp
11	235910	538235910	1	screw 6x25
12	242196	538242196	2	antivibration
13	242533	538242533	1	right handle (right half)
14	242537	538242537	1	throttle trigger
15	242540	538242540	1	spring
16	242538	538242538	1	safety trigger
17	242534	538242534	1	right handle (left half)
18	242539	538242539	1	start aid button
C 19	242607	538242607	1	wires ass'y
C 20	• 242439	538242439	1	switch
C 21	• 243061	538243061	1	throttle cable
22	249249	538249249	1	handle bar
23	240862	538240862	5	screw 4x18 - self threading
24	242535	538242535	1	left handle (right half)
25	242536	538242536	1	left handle (left half)
26	228011	538228011	1	harness ring ass'y
27	• 235911	538235911	1	screw m6x12
28	• 236642	538236642	1	nut m6
29	242726	538242726	1	outer shaft
30	236642	538236642	1	nut m6
31	241480	538241480	1	wires fastener
32	235910	538235910	1	screw m6x25
33	242197	538242197	1	joint cover
34	242196	538242196	2	antivibration
35	235804	538235804	4	screw m5x30
36	228139	538228139	1	male fast-on
37	240688	538240688	1	screw m5x14 + washer
38	242252	538242252	1	joint ass'y
39	• 236642	538236642	1	nut m6
40	• 235899	538235899	1	seeger Ø32
41	• 235918	538235918	1	ball bearing
42	• 236378	538236378	1	seeger Ø15
43	• 227284	538227284	1	clutch drum
44	• 235910	538235910	1	screw m6x25
45	240830	538240830	1	inner shaft ass'y
46	• 236383	538236383	5	bushing ass'y
47	229829	538229829	1	drive shaft
48	235804	538235804	2	screw m5x30

49	236381	538236381	1	screw m5x10
50	236529	538236529	3	grower
51	240151	538240151	1	screw M8x10
52	240824	538240824	1	gear box ass'y
53	247272	538247272	1	spacer
54	240767	538240767	1	flange guard
55	240688	538240688	3	screw+washer
56	242410	538242410	1	flange
57	241155	538241155	1	string head shield
A 58	248960	538248960	1	safety guard ass'y
59	• 227563	538227563	4	screw M5x18
60	• 242636	538242636	1	clamp (upper half)
61	• 242752	538242752	1	clamp (lower half)
62	• 229208	538229208	2	nut m5
63	• 242630	538242630	1	string head guard extension
64	• 241973	538241973	1	line cutter
65	• 240862	538240862	1	screw 4x18 - self threading

**FIGURE 5**

A 1	240936	538240936	1	flange
A 2	229834	538229834	1	flange
A 3	236596	538236596	1	hub
A 4	229842	538229842	1	screw m10x16
A 5	242410	538242410	1	flange
A 6	240809	538040809	1	idle cup ass'y
7	• 240807	538240807	1	spacer
A 8	• 240806	538240806	1	rod

**FIGURE 6**

A 1	538242506	538242506	1	string head ass'y
2	• 240850	538240850	1	rod m10
3	• 241154	538241154	2	eyelet
4	• 538248990	538248990	1	spool+line
5	• 240852	538240852	1	spring
6	• 241153	538241153	1	nut

A=ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=ALTA ROTAZIONE  
NUOVI CODICI

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING  
NEW P. NUMBERS

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE  
NOUVELLES REFERENCES

A=GROBE NACHFRAGE  
B=MITTELMAESSIGE  
C=WENIGE NACHFRAGE  
NEU CODEX

 **The Electrolux Group. The world's No.1 choice.**